

#### west virginia department of environmental protection

Office of Oil and Gas 601 57<sup>th</sup> Street, S.E. Charleston, WV 25304 (304) 926-0450 fax: (304) 926-0452

Austin Caperton, Cabinet Secretary www.dep.wv.gov

Wednesday, August 5, 2020
WELL WORK PLUGGING PERMIT
Coal Bed Methane Well Partial Plug

SUMMIT APPALACHIA OPERATING COMPANY, LLC 33300 EGYPT LANE, SUITE E-300

MAGNOLIA, TX 77354

Re: Permit approval for COALQUEST 4 47-001-02834-00-00

This well work permit is evidence of permission granted to perform the specified well work at the location described on the attached pages and located on the attached plat, subject to the provisions of Chapter 22 of the West Virginia Code of 1931, as amended, and all rules and regulations promulgated thereunder, and to any additional specific conditions and provisions outlined in the pages attached hereto. Notification shall be given by the operator to the Oil and Gas Inspector at least 24 hours prior to the construction of roads, locations, and/or pits for any permitted work. In addition, the well operator shall notify the same inspector 24 hours before any actual well work is commenced and prior to running and cementing casing. Spills or emergency discharges must be promptly reported by the operator to 1-800-642-3074 and to the Oil and Gas Inspector.

Upon completion of the plugging well work, the above named operator will reclaim the site according to the provisions of WV Code 22-6-30. Please be advised that form WR-38, Affidavit of Plugging and Filling Well, is to be submitted to this office within 90 days of completion of permitted well work, as should form WR-34 Discharge Monitoring Report within 30 days of discharge of pits, if applicable. Failure to abide by all statutory and regulatory provisions governing all duties and operations hereunder may result in suspension or revocation of this permit and, in addition, may result in civil and/or criminal penalties being imposed upon the operators.

Per 35 CSR 4-5.2.g this permit will expire in two (2) years from the issue date unless permitted well work is commenced. If there are any questions, please feel free to contact me at (304) 926-0450.

James A. Martin Chief

Operator's Well Number: COALQUEST 4

Farm Name: BECKWITH LUMBER COMP

U.S. WELL NUMBER: 47-001-02834-00-00

Coal Bed Methane Well Partial Plug Date Issued: 8/5/2020

Promoting a healthy environment.

## **PERMIT CONDITIONS**

West Virginia Code § 22-6-11 allows the Office of Oil and Gas to place specific conditions upon this permit. Permit conditions have the same effect as law. Failure to adhere to the specified permit conditions may result in enforcement action.

#### **CONDITIONS**

- 1. All pits must be lined with a minimum of 20 mil thickness synthetic liner.
- 2. In the event of an accident or explosion causing loss of life or serious personal injury in or about the well or while working on the well, the well operator or its contractor shall give notice, stating the particulars of the accident or explosion, to the oil and gas inspector and the Chief within twenty-four (24) hours.
- 3. Well work activities shall not constitute a hazard to the safety of persons.

WW-4B Rev. 2/01

1) Date April 28th	, 2020
2)Operator's	
Well No. Coal Quest #4	
3)API Well No. 47-	001 - 02834

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION OFFICE OF OIL AND GAS

APPLICATION FOR A PERM	IIT TO PLUG AND ABANDON
4) Well Type: Oil/ Gas $ imes$ / Liquid	l injection / Waste disposal /
	derground storage) Deep/ Shallow
, , , , , , , , , , , , , , , , , , , ,	
5) Location: Elevation 1260'	Watershed Simpson Creek
District Pleasant	County Barbour Quadrangle Philippi
	2 dad data 15 11
6) Well Operator Summit Appalachia Operatin	7) Designated Agent CT CORPORATION SYSTEM
Address 33300 Egypt Lane, Suite E30	Address 5400 D BIG TYLER ROAD
Magnolia TX, 77354	CHARLESTON, WV 25313
8) Oil and Gas Inspector to be notified	9) Plugging Contractor
Name Kenneth Greynolds	Name TBD
Address 613 Broad Run Road	Address
Jane Lew, WV 26378	
The Mining Company is requesting that the O&G Operator infuse the laterals first and allo	am. In accordance with the MSHA 101C Exemption the Laterals must be infused with Bentonite Gel.  we for mining to be done.
, LOWER KITTANNING LATERAL 28,41	RECEIVED Office of Oil and Gas
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	WV Department of Environmental Protection
	Environment
Notification must be given to the district oil work can commence.  Work order approved by inspector	and gas inspector 24 hours before permitted    Alegolda   Date   5-5-20

#### **Coal Quest 4**

#### API# 47000102834

## **Partial Plugging Procedure**

Summit Appalachia Operating Company, LLC proposes to perform a 2-4% bentonite squeeze using a redundant pumping system. The following procedures will be used for partial plugging:

- 1. Tubing, rods and pump will be pulled from the well.
- 2. 54 barrels (1 barrel = 42 gallon) of water will be pumped into the well. This is 150% of the wells TVD. This will ensure lateral entrance to be open and accepting fluid
- 3. 780 barrels (1 barrel = 42 gallons) of 2%-6% bentonite gel will then be pumped. This is 125% of the volume of the laterals in the Lower Kittanning Seam. Gel formulation will be a simple mixture of 2%-6% bentonite and fresh water with no other additives.
- 4. The bentonite will be displaced with 54 barrels of water. This is 150% of the TVD.
- 5. 48 barrels (1 barrel = 42 gallon) of water will be pumped into the well. This is 150% of the wells TVD to the bottom of the Upper Kittanning Seam.
- 6. 822 barrels (1 barrel = 42 gallons) of 2%-6% bentonite gel will then be pumped. This is 125% of the volume of the laterals in the Lower Kittanning Seam. Gel formulation will be a simple mixture of 2%-6% bentonite and fresh water with no other additives.
- 7. The bentonite will be displaced with 47 barrels of water. This is 150% of the TVD to the Top of the Upper Kittanning Seam.
- 8. The Vertical well will be left open until that time its is released to be plugged permanently.

Prior to mixing bentonite, a water sample will be taken and submitted to the cement company in order to verify suitability.

Flow rates, pressures and densities of all fluids will be continuously monitored and recorded.

Grab samples of the bentonite will be taken and weighted on mud balance every 15 minutes.

The Coal Quest 4 will be left open to vent until mining is complete and vertical sections are cemented.

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U.S. Department of Labor DEC 16 2011

In the matter of: Wolf Run Mining Company Sentinel Mine I.D. No. 46-04168

Mine Safety and Health Administration 1100 Wilson Boulevard Arlington, Virginia 22209-3939

Petition for Modification



Docket No. M-2009-050-C

## Proposed Decision and Order

On October 29, 2009, a petition was filed seeking a modification of the application of 30 C.F.R. § 75.1700 to Petitioner's Sentinel 2 Mine located in Barbour County, West Virginia. The petitioner alleges that the alternative method outlined in the petition will at all times guarantee no less than the same measure of protection afforded by the standard. MSHA Exemption

Section 30 C.F.R. § 75.1700 provides:

Each operator of a coal mine shall take reasonable measures to locate oil and gas wells penetrating coalbeds or any underground area of a coal mine. When located, such operator shall establish and maintain barriers around such oil and gas wells in accordance with State laws and regulations, except that such barriers shall not be less than 300 feet in diameter, unless the Secretary or his authorized representative permits a lesser barrier consistent with the applicable State laws and regulations where such lesser barrier will be adequate to protect against hazards from such wells to the miners in such mine, or unless the Secretary or his authorized representative requires a greater barrier where the depth of the mine, other geologic conditions, or other factors warrant such a greater barrier.

The extraction of methane from coal seams and surrounding strata is a rapidly growing component of the domestic natural gas supply. Recent innovations in drilling techniques have resulted in development of several types of wells and production methods to extract coalbed methane (CBM) resources. Drill holes are deviated in both the horizontal and vertical planes using these techniques These techniques differ from vertical gas wells and require different techniques in order to plug the wells. Procedures to address the potential hazards presented by CBM wells must be implemented to protect the coal miners who will be exposed to these wells. When coal mines intersect inadequately plugged CBM wells, methane inundations, ignitions and RECEIVED explosions are possible.

The alternative method proposed by Petitioner would include well plugging procedures, water infusion and ventilation methods, and procedures for mining through each CBM well and/or its branches.

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#### Finding of Fact and Conclusion of Law

The Sentinel 2 Mine is an underground coal mine that operates in the Lower Kittanning Seam. The mine includes one slope and two shafts, employs nearly 245 people, and operates three shifts per day, six days per week. The mine currently has three working sections utilizing continuous mining machines. On average, the Sentinel Mine produces 8,000 tons of run-of-mine coal daily. The coal bed ranges from 60 to 108 inches in height and the mine is ventilated by one blowing fan. The second quarter 2011 total liberation results for the mine were 4,139,677 cubic feet of methane in 24 hours.

Sentinel Mine extracts CBM from the coal seam prior to mining in order to reduce methane emissions and, thus, the incidence of face ignitions. The wells are drilled from the surface using directional drilling technology to develop horizontal branches within the coal seam being mined. Drill holes may be deviated in both the horizontal and vertical planes using these techniques. Multiple horizontal branches may be developed from a single well and multiple seams may be developed from a single well. The drilling industry has trademarked several different proprietary names for these drilling processes. For purposes of this Order, these proprietary drilling processes will be referred to as generic "surface directional drilled" (SDD) wells.

On February 16, 2010, MSHA conducted an investigation of Sentinel's petition and filed a report of its findings and recommendations with the Administrator for Coal Mine Safety and Health. Based on information gathered during the investigation, MSHA evaluated Petitioner's proposed alternative method and, as amended by the terms and conditions of MSHA, concluded that it would provide the same measure of protection afforded by 30 C.F.R. § 75.1700. The alternative method has been successfully used to prepare CBM wells for safe intersection by using one or more of the following methods: (1) Cement Plug, (2) Polymer Gel, (3) Bentonite Gel, (4) Active Pressure Management and Water Infusion, and (5) Remedial Work. The alternate method will prevent the CBM well methane from entering the underground mine.

Petitioner's proposed alternative method includes provisions from previously approved petition requests that permit a smaller barrier and/or permit mining through properly plugged oil and gas wells. These alternative methods have proven safe and effective when properly implemented. In addition, Sentinel's petition request also includes additional provisions that are specific to SDD wells.

Accordingly, after a review of the entire record, including the petition and MSHA's investigative report, Wolf Run Mining Company is granted a modification of the application of 30 C.F.R. § 75.1700 to its Sentinel 2 Mine, and this Proposed Decision and Gas Order (PDO) is issued.

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#### **ORDER**

Wherefore, pursuant to the authority delegated by the Secretary of Labor to the Administrator for Coal Mine Safety and Health, and pursuant to Section 101(c) of the Federal Mine Safety and Health Act of 1977, 30 U.S.C. § 811(c), and 30 C.F.R. Part 44, a modification of the application of 30 C.F.R. § 75.1700 at the Sentinel 2 Mine is hereby:

**GRANTED**, to allow mining within or through the 300 foot barrier around SDD oil and gas wells, conditioned upon compliance with the following terms and conditions:

#### 1. <u>DISTRICT MANAGER APPROVAL REQUIRED</u>

A minimum working barrier of 300 feet in diameter shall be maintained around all SDD wells until approval to proceed with mining has been obtained from the District Manager. This barrier extends around all vertical and horizontal branches drilled in the coal seam. This barrier also extends around all vertical and horizontal branches within overlying coal seams subject to caving or subsidence from the coal seam being mined when methane leakage through the subsidence zone is possible. The District Manager may choose to approve each branch intersection, each well, or a group of wells as applicable to the conditions. The District Manager may require a certified review of the proposed methods to prepare the SDD wells for intersection by a professional engineer in order to assess the applicability of the proposed system(s) to the mine-specific conditions.

# 2. <u>MANDATORY PROCEDURES FOR PREPARING, PLUGGING, AND</u> REPLUGGING SDD WELLS

- a. <u>MANDATORY COMPUTATIONS AND ADMINISTRATIVE</u>
  <u>PROCEDURES PRIOR TO PLUGGING OR REPLUGGING</u>
  - 1. Probable Error of Location Directional drilling systems rely on sophisticated angular measurement systems and computer models to calculate the estimated location of the well bore. This estimated hole location is subject to cumulative measurement errors so that the distance between actual and estimated location of the well bore increases with the depth of the hole. Modern directional drilling systems are typically accurate within one or two degrees depending on the specific equipment and techniques. The probable error of location is defined by a cone described by the average accuracy of angular measurement around the length of the hole. For example: a hole that is drilled 500 vertical feet affice of Oil and Gas deviated into a coal seam at a depth of 700 feet would have a probable MAY 1 3 2020 error of location at a point that is 4,000 feet from the hole collar (about 2,986 ft. horizontally from the well collar) of 69.8 ft. (4,000 ft. x sine (1,000 WV Department of Protection Protection)

degree)) if the average accuracy of angular measurement was one degree and 139.6 ft if the average accuracy of angular measurement was two degrees. In addition to the probable error of location, the true hole location is also affected by underground survey errors, surface survey errors, and random survey errors.

- Minimum Working Barrier Around Well For purposes of this Order, the minimum working barrier around any coalbed methane well or branches of a coalbed methane well in the coal seam is 50 feet plus the probable error of location. For example: for a hole that is drilled 500 vertical feet and deviated into a coal seam at a depth of 700 feet using drilling equipment that has an average accuracy of angular measurement of one degree, the probable error of location at a point that is 4,000 feet from the hole collar is 69.8 ft. Therefore, the minimum working barrier around this point of the well bore is 120 ft. (69.8 ft. plus 50 ft., rounded up to the nearest foot). The 50 additional feet is a reasonable separation between the probable location of the well and mining operations. When mining is within the minimum working barrier distance from a coalbed methane well or branch, the mine operator must comply with the provisions of this Order. Coalbed methane wells must be prepared in advance for safe intersection and specific procedures must be followed on the mining section in order to protect the miners when mining within this minimum working barrier around the well. The District Manager may require a greater minimum working barrier around coalbed methane wells where geologic conditions, historical location errors, or other factors warrant a greater barrier.
- 3. Ventilation Plan Requirements The ventilation plan shall contain a description of all SDD coalbed methane wells drilled in the area to be mined. This description should include the well numbers, the date drilled, the diameter, the casing information, the coal seams developed, maximum depth of the wells, abandonment pressures, and any other information required by the District Manager. All or part of this information may be listed on the 30 C.F.R. § 75.372 map. The ventilation plan shall include the techniques that the mine operator plans to use to prepare the SDD wells for safe intersection, the specifications and steps necessary to implement these techniques, and the required operational precautions that are required when mining within the minimum working precautions that are required when mining within the minimum working precautions. In addition, the ventilation plan will contain any additional information or provisions related to the SDD wells required by the District AY 1 3 2020 Manager.

- 4. <u>Ventilation Map</u> The ventilation map specified in 30 C.F.R. § 75.372 shall contain the following information:
- The surface location of all coalbed methane wells in the active mining area and any projected mining area as specified in 30 C.F.R. § 75.372(b)(14);
- ii. Identifying information of coalbed methane wells (i.e. API hole number or equivalent);
- The date that gas production began from the well;
- iv. The coal seam intersection of all coalbed methane wells;
- v. The horizontal extents in the coal seam of all coalbed methane wells and branches;
- vi. The outline of the probable error of location of all coalbed methane wells; and
- vii. The date of mine intersection and the distance between estimated and actual locations for all intersections of the coalbed methane well and branches.

# b. MANDATORY PROCEDURES FOR PLUGGING OR REPLUGGING SDD WELLS

The mine operator shall include one of more of the following methods to prepare SDD wells for safe intersection in the mine ventilation plan. The methods approved in the ventilation plant must be completed on each SDD well before mining encroaches on the minimum working barrier around the well or branch of the well in the coal seam being mined. If methane leakage through subsidence cracks is a problem when retreat mining, the minimum working barrier must be maintained around wells and branches in overlying coal seams or the wells and branches must be prepared for safe intersection as specified in the mine ventilation plan.

1. Cement Plug - Cement may be used to fill the entire SDD hole system.

Squeeze cementing techniques are necessary for SDD plugging due to the lack of tubing in the hole. Cement should fill void spaces and eliminate methane leakage along the hole. Once the cement has cured, the SDD system may be intersected multiple times without further hole preparation. Gas cutting occurs if the placement pressure of the cement is less than the methane pressure in the coal seam. Under these conditions, gas will bubble out of the coal seam and into the unset cement creating a pressurized void or Office of Oil and Gas series of interconnected pressurized voids. Water cutting occurs when MAY 1 3 2020 formation water and standing water in the hole invades or displaces the unset WW Department of Cement. Standing water has to be bailed out of the hole or driven into the Environmental Protection formation with compressed gas to minimize water cutting. The cement

pressure must be maintained higher than the formation pressure until the cement sets to minimize both gas and water cutting. The cementing program in the ventilation plan must address both gas and water cutting.

Due to the large volume to be cemented and potential problems with cement setting prior to filling the entire SDD system, adequately sized pumping units with back-up capacity must be used. Various additives such as retarders, lightweight extenders, viscosity modifiers, thixotropic modifiers, and fly ash may be used in the cement mix. The volume of cement pumped should exceed the estimated hole volume to ensure the complete filling of all voids. The complete cementing program, including hole dewatering, cement, additives, pressures, pumping times and equipment must be specified in the ventilation plan. The material safety data sheets (MSDS) for all cements, additives and components and any personal protective equipment and techniques to protect workers from the potentially harmful effects of the cement and cement components should be included in the ventilation plan. Records of cement mixes, cement quantities, pump pressures, and flow rates and times should be retained for each hole plugged.

SDD holes may be plugged with cement years in advance of mining. However, the District Manager shall require suitable documentation of the cement plugging in order to approve mining within the minimum working barrier around coalbed methane wells.

2. Polymer Gel - Polymer gels start out as low viscosity, water-based mixtures of organic polymers that are crosslinked using time-delayed activators to form a water-insoluble, high-viscosity gel after being pumped into the SDD system. Although polymer gel systems never solidify, the activated gel should develop sufficient strength to resist gas flow. A gel that is suitable for treating SDD wells for mine intersection will reliably fill the SDD system and prevent gas-filled voids. Any gel chemistry used for plugging SDD wells should be resistant to bacterial and chemical degradation and remain stabile for the duration of mining through a SDD system.

Water may dilute the gel mixture to the point where it will not set to the required strength. Water in the holes should be removed before injecting the gel mixture. Water removal can be accomplished by conventional bailing and then injecting compressed gas to squeeze the water that accumulates in low spots back into the formation. Gas pressurization should be continued until RECEIVED the hole is dry. Another potential problem with gels is that dissolved salts in the formation waters may interfere with the cross-linking reactions. Any MAY 1 3 2020 proposed gel mixtures must be tested with actual formation waters.

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Equipment to mix and pump gels should have adequate capacity to fill the hole before the gel sets. Back-up units should be available in case something breaks while pumping. The volume of gel pumped should exceed the estimated hole volume to ensure the complete filling of all voids and allow for gel to infiltrate the joints in the coal seam surrounding the hole. Gel injection and setting pressures should be specified in the ventilation plan. To reduce the potential for an inundation of gel, the final level of gel should be close to the level of the coal seam and the remainder of the hole should remain open to the atmosphere until mining in the vicinity of the SDD system is completed. Packers may be used to isolate portions of the SDD system.

The complete polymer gel program, including advance testing of the gel with formation water, dewatering systems, gel specifications, gel quantities, gel placement, pressures, and pumping equipment must be specified in the ventilation plan. The MSDS for all gel components and any personal protective equipment and techniques to protect workers from the potentially harmful effects of the gel and gel components should be included in the ventilation plan. A record of the calculated hole volume, gel quantities, gel formulation, pump pressures, and flow rates and times should be retained for each hole that is treated with gel. Other gel chemistries other than organic polymers may be included in the ventilation plan with appropriate methods, parameters, and safety precautions.

3. Bentonite Gel - High-pressure injection of bentonite gel into the SDD system will infiltrate the cleat and butt joints of the coal seam near the well bore and effectively seal these conduits against the flow of methane. Bentonite gel is a thixotropic fluid that sets when it stops moving. Bentonite gel has a significantly lower setting viscosity than polymer gel. While the polymer gel fills and seals the borehole, the lower strength bentonite gel must penetrate the fractures and jointing in the coal seam in order to be effective in reducing formation permeability around the hole. The use of bentonite gel is restricted to depleted CBM applications that have low abandonment pressures and limited recharge potential. In general, these applications will be mature CBM fields with long production histories.

A slug of water should be injected prior to the bentonite gel in order to RECEIVED
Office of Oil and Gas minimize moisture-loss bridging near the well bore. The volume of gel pumped should exceed the estimated hole volume to ensure that the gel infiltrates the joints in the coal seam for several feet surrounding the hole. WV Department of Environmental Protection Due to the large gel volume and potential problems with premature thixotropic setting, adequately sized pumping units with back-up capacity are required. Additives to the gel may be required to modify viscosity, reduce filtrates, reduce surface tension, and promote sealing of the cracks and

joints around the hole. To reduce the potential for an inundation of bentonite gel, the final level of gel should be approximately the elevation of the coal seam and the remainder of the hole should remain open to the atmosphere until mining in the vicinity of the SDD system is completed. If a water column is used to pressurize the gel, it must be bailed down to the coal seam elevation prior to intersection.

The complete bentonite gel program, including formation infiltration and permeability reduction data, hole pretreatment, gel specifications, additives, gel quantities flow rates, injection pressures and infiltration times, must be specified in the ventilation plan. The ventilation plan should list the equipment used to prepare and pump the gel. The MSDS for all gel components and any personal protective equipment and techniques to protect workers from the potentially harmful effects of the gel and additives should be included in the ventilation plan. A record of hole preparation, gel quantities, gel formulation, pump pressures, and flow rates and times should be retained for each hole that is treated with bentonite gel.

4. Active Pressure Management and Water Infusion - Reducing the pressure in the hole to less than atmospheric pressure by operating a vacuum blower connected to the wellhead may facilitate safe intersection of the hole by a coal mine. The negative pressure in the hole will limit the quantity of methane released into the higher pressure mine atmosphere. If the mine intersection is near the end of a horizontal branch of the SDD system, air will flow from the mine into the upstream side of the hole and be exhausted through the blower on the surface. On the downstream side of the intersection, if the open hole length is short, the methane emitted from this side of the hole may be diluted to safe levels with ventilation air. Conversely, safely intersecting this system near the bottom of the vertical hole may not be possible because the methane emissions from the multiple downstream branches may be too great to dilute with ventilation air. The methane emission rate is directly proportional to the length of the open hole. Successful application of vacuum systems may be limited by caving of the hole or water collected in dips in the SDD system. Another important factor in the success of vacuum systems is the methane liberation rate of the coal formation around the well—older, more depleted wells that have lower methane emission rates are more amenable to this technique. The remaining methane content and the formation permeability should be addressed in the ventilation plan. RECEIVED
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Packers may be used to reduce methane inflow into the coal mine after intersection. All packers on the downstream side of the hole must be equipped with a center pipe so that the inby methane pressure may be Environmental Protection measured or so that water may be injected. Subsequent intersections should

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not take place if pressure in a packer-sealed hole is excessive. Alternatively, methane produced by the downstream hole may be piped to an in-mine degas system to safely transport the methane out of the mine or may be piped to the return air course for dilution. In-mine methane piping should be protected as stipulated in "Piping Methane in Underground Coal Mines," MSHA IR 1094, (1978). Protected methane diffusion zones may be established in return air courses if needed. Detailed sketches and safety precautions for methane collection, piping and diffusion systems must be included in the ventilation plan (30 C.F.R. § 75.371(ee)).

Water infusion prior to intersecting the well will temporarily limit methane flow. Water infusion may also help control coal dust levels during mining. High water infusion pressures may be obtained prior to the initial intersection by the hydraulic head resulting from the hole depth or by pumping. Water infusion pressures for subsequent intersections are limited by leakage around in-mine packers and limitations of the mine water distribution system. If water infused prior to the initial intersection, the water level in the hole must be lowered to the coal seam elevation before the intersection.

The complete pressure management strategy including negative pressure application, wellhead equipment, and use of packers, in-mine piping, methane dilution, and water infusion must be specified in the ventilation plan. Procedures for controlling methane in the downstream hole must be specified in the ventilation plan. The remaining methane content and formation permeability should be addressed in the ventilation plan. The potential for the coal seam to cave into the well should be addressed in the ventilation plan. Dewatering methods should be included in the ventilation plan. A record of the negative pressures applied to the system, methane liberation, use of packers and any water infusion pressures and application time should be retained for each intersection.

5. Remedial work – If problems are encountered in preparing the holes for safe intersection, then remedial measures must be taken to protect the miners. For example: if only one-half of the calculated hole volume of cement could be placed into a SDD well due to hole blockage, holes should be drilled near each branch that will be intersected and squeeze cemented using pressures sufficient to fracture into the potentially empty SDD holes. The District Manager will approve remedial work in the ventilation plan on a case-by-case oil and Gas basis.

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- 3. MANDATORY PROCEDURES AFTER APPROVAL HAS BEEN GRANTED BY THE DISTRICT MANAGER TO MINE WITHIN THE MINIMUM WORKING BARRIER AROUND THE WELL OR BRANCH OF THE WELL
  - a. The mine operator, the District Manager, the miners' representative, or the State may request a conference prior to any intersection or after any intersection to discuss issues or concerns. Upon receipt of any such request, the District Manager shall schedule a conference. The party requesting the conference shall notify all other parties listed above within a reasonable time prior to the conference to provide opportunity for participation.
  - b. The mine operator must notify the District Manager, the State and the miners' representative at least 48 hours prior to the intended intersection of any coalbed methane well.
  - c. The initial intersection of a well or branch of a well typically has a higher risk than subsequent intersections. The initial intersection typically indicates if the well preparation is sufficient to prevent the inundation of methane. For the initial intersection of a well or branch, the following procedures are mandatory:
    - 1. When mining advances within the minimum barrier distance of the well or branches of the well, the entries that will intersect the well or branches must be posted with a readily visible marking. For longwalls, both the head and tailgate entries must be so marked. Marks must be advanced to within 100 feet of the working face as mining progresses. Marks will be removed after well or branches are intersected in each entry or after mining has exited the minimum barrier distance of the well.
    - 2. Entries that will intersect vertical segments of a well shall be marked with drivage sights in the last open crosscut when mining is within 100 feet of the well. When a vertical segment of a well will be intersected by a longwall, drivage sights shall be installed on 10-foot centers starting 50 feet in advance of the anticipated intersection. Drivage sights shall be installed in both the headgate RECEIVED and tailgate entries of the longwall.

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3. The operator shall ensure that fire-fighting equipment, including fire extinguishers, rock dust, and sufficient fire hose to reach the WV Department of working fact are of the mine-through (when either the conventional or the continuous mining method is used) is available and operable

during all well mine-throughs. The fire hose shall be located in the last open crosscut of the entry or room. The operator shall maintain the water line to the belt conveyor tailpiece along with a sufficient amount of fire hose to reach the farthest point of penetration on the section. When the longwall mining method is used, a hose to the longwall water supply is sufficient. All fire hoses shall be connected and ready for use, but do not have to be charged with water, during the cut-through.

- 4. The operator shall ensure that sufficient supplies of roof support and ventilation materials are available at the working section. In addition, emergency plugs, packers, and setting tools to seal both sides of the well or branch shall be available in the immediate area of the cut-through.
- 5. When mining advances within the minimum working barrier distance from the well or branch of the well, the operator shall service all equipment and check for permissibility at least once daily. Daily permissibility examinations must continue until the well or branch is intersected or until mining exits the minimum working barrier around the well or branch.
- 6. When mining advances within the minimum working barrier distance from the well or branch of the well, the operator shall calibrate the methane monitor(s) on the longwall, continuous mining machine, or cutting machine and loading machine at least once daily. Daily methane monitor calibration must continue until the well or branch is intersected or until mining exits the minimum working barrier around the well or branch.
- 7. When mining is in progress, the operator shall perform tests for methane with a handheld methane detector at least every 10 minutes from the time that mining with the continuous mining machine or longwall face is within the minimum working barrier around the well or branch. During the cutting process, no individual shall be allowed on the return side until the minethrough has been completed and the area has been examined and RECEIVED declared safe. The shearer must be idle when any miners are inbyfice of Oil and Gas the tail drum.
- 8. When using continuous or conventional mining methods, the WV Department of Environmental Protection working place shall be free from accumulations of coal dust and coal spillages, and rock dust shall be placed on the roof, rib, and

- floor within 20 feet of the face when mining through the well or branch. On longwall sections, rock dust shall be applied on the roof, rib, and floor up to both the headgate and tailgate gob.
- 9. Immediately after the well or branch is intersected, the operator shall de-energize all equipment, and the certified person shall thoroughly examine and determine the working place safe before mining is resumed.
- 10. After a well or branch has been intersected and the working place determined safe, mining shall continue inby the well a sufficient distance to permit adequate ventilation around the area of the well or branch.
- 11. No open flame shall be permitted in the area until adequate ventilation has been established around the well bore or branch. Any casing, tubing or stuck tools will be removed using the methods approved in the ventilation plan.
- 12. No person shall be permitted in the area of the mine-through operation inby the last open crosscut during active mining except those actually engaged in the operation, including company personnel, representatives of the miners, personnel from MSHA, and personnel from the appropriate State agency.
- 13. The operator shall warn all personnel in the mine to the planned intersection of the well or branch prior to their going underground if the planned intersection is to occur during their shift. This warning shall be repeated for all shifts until the well or branch has been intersected.
- 14. The mine-through operation shall be under the direct supervision of a certified person. Instructions concerning the mine-through operation shall be issued only by the certified person in charge.
- 15. All miners shall be in known locations and in constant two-way communications with the responsible person under 30 C.F.R. §

  75.1501 when active mining occurs within the minimum working RECEIVED Gas barrier of the well or branch.
- 16. The responsible person required under 30 C.F.R. § 75.1501 is

  WV Department of responsible for well intersection emergencies. The well intersection remains a responsible for well intersection emergencies.

- procedures must be reviewed by the responsible person prior to any planned intersection.
- 17. A copy of the order shall be maintained at the mine and be available to the miners.
- 18. The provisions of this order do not impair the authority of representatives of MSHA to interrupt or halt the mine-through operation and to issue a withdrawal order when they deem it necessary for the safety of the miners. MSHA may order an interruption or cessation of the mine-through operation and/or a withdrawal of personnel by issuing either a verbal or a written order to that effect to a representative of the operator, which order shall include the basis for the order. Operations in the affected area of the mine may not resume until a representative of MSHA permits resumption of mine-through operations. The mine operator and miners shall comply with verbal or written MSHA orders immediately. All verbal orders shall be committed to writing within a reasonable time as conditions permit.
- d. For subsequent intersections of branches of a well, appropriate procedures to protect the miners shall be specified in the ventilation plan.

#### 4. MANDATORY PROCEDURES AFTER SDD INTERSECTIONS

- a. All intersections with SDD wells and branches that are in intake air courses shall be examined as part of the pre-shift examinations required under 30 C.F.R. § 75.360.
- b. All other intersection with SDD wells and branches shall be examined as part of the weekly examinations required under 30 C.F.R. § 75.364.

#### 5. OTHER REQUIREMENTS

a. Within 30 days after this Order becomes final, the operator shall submit proposed revisions for its approved 30 C.F.R. Part 48 training plan to the District Manager. These proposed revisions shall include initial and refresher training regarding compliance with the terms and conditions stated in the Order. The operator shall provide all miners involved in the mine-through of a well or branch with training regarding the RECEIVED Gas requirements of this Order prior to mining within the minimum working barrier of the next well or branch intended to be mined through

b. Within 30 days after this Order becomes final, the operator shall submit proposed revisions for its approved mine emergency evacuation and firefighting program of instruction required by 30 C.F.R § 75.1501. The operator shall revise the program to include the hazards and evacuation procedures to be used for well intersections. All underground miners shall be trained in this revised program within 30 days of the approval of the revised mine emergency evacuation and firefighting program of instruction.

Any party to this action desiring a hearing on this matter must file in accordance with 30 C.F.R. § 44.14, within 30 days. The request for hearing must be filed with the Administrator for Coal Mine Safety and Health, 1100 Wilson Boulevard, Arlington, Virginia 22209-3939.

If a hearing is requested, the request shall contain a concise summary of position on the issues of fact or law desired to be raised by the party requesting the hearing, including specific objections to the proposed decision. A party other than Petitioner who has requested a hearing may also comment upon all issues of fact or law presented in the petition, and any party to this action requesting a hearing may indicate a desired hearing site. If no request for a hearing is filed within 30 days after service thereof, the Proposed Decision and Order will become final and must be posted by the operator on the mine bulletin board at the mine.

Charles J. Thómas

Deputy Administrator for Coal Mine Safety and Health

RECEIVED Office of Oil and Gas

MAY 1 3 2020

## Certificate of Service

I hereby certify that a copy of this	proposed decision was s	served personally or mailed
postage prepaid, this/_6	day of <u>December</u>	, 2011, to:

April Min ICG, LLC 300 Corporate Center Drive Scott Depot, WV 25560

Shameka Green

Secretary

cc: Mr. C.A. Phillips, Director, West Virginia Department of Energy, Division of Mines and Minerals

Office of Oil and Gas

MAY 1 3 2020

WW Department of Environmental Protection

#### State of West Virginia Division of Environmental Protection Section of Oil and Gas

Well Operator's Report of Well Work

Beckwith Lumber Co. Farm name: Operator Well No.: CoalQuest #4

LOCATION: Elevation: 1260' Quadrangle: Philippi 7.5'

> District: Pleasant County: Barbour

Latitude: 7130 Feet South of 39 Deg. 15 Min. 00 Sec. Longitude: 11630 Feet West of 80 Deg. **05** Min. **00** Sec.

Company: CDX GAS, LLC

12 Roush Drive

Morgantown, WV 26501

Agent: Michael McCown

INSPECTOR: Craig Duckworth Permit Issued: 10/03/06 Well work commenced: 01/11/07 Well Work completed: 03/20/07

Verbal Plugging Permission granted on: Rotary X Cable Rig Total Depth (feet) 893' Fresh water depths (ft) none Salt water depths (ft) none

Is coal being mined in area (Y/N)? y Coal Depths (ft): 779-783, 832-838

Casing & Tubing Size	Used in Drilling	Left in Well	Cement Fill Up Cu. Ft.
9 5/8"	272′	272′	C.T.S.
7"	719′	719′	C.T.S.

#### OPEN FLOW DATA

Producing formation Lower Kittanning Coal Pay zone depth (ft) see	treat.
Gas: Initial open flow na MCF/d Oil: Initial open flow na	Bb1/d
Final open flow 251 MCF/d Final open flow na	Bbl/d
Time of open flow between initial and final tests 4	Hours
Static Rock pressure 220 psig (surface pressure) after 48	Hours
Second producing formation Upper Kittanning Coal pay zone depth (f	t)
Gas: Initial open flow MCF/d Oil: Initial open flow	Bbl/d
Final open flow MCF/d Final open flow	Bbl/d
Time of open flow between initial and final tests	Hours
Static rock pressure_Comingled psig (surface pressure) after	Hours

ON BACK OF THIS FORM PUT THE FOLLOWING: 1). DETAILS OF PERFORATED INTERVALS, FRACTURING OR STIMULATION, PHYSICAL CHANGE, ETC. 2). THE WELL LOG WHICH IS A SYSTEMATIC DETAILED GEOLOGICAL RECORD OF ALL FORMATIONS, INCLUDING COAL ENCOUNTERED BY THE WELLBORE.

For:

CDX GAS, LLC

By: Daniel R Chapman, Geologist

Date: June 28, 2007

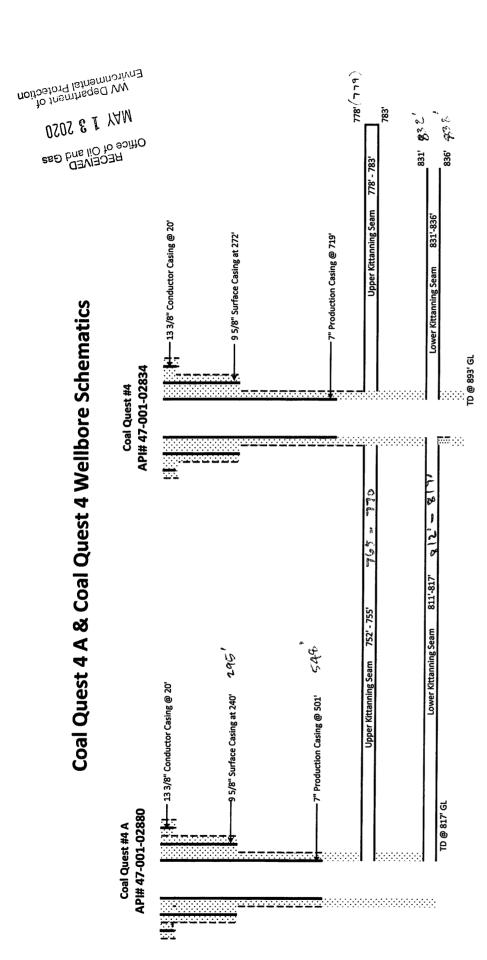
W Department of Environmental Protection

RECEIVED Of Oil and Gas

1<sup>st</sup> Stage: No stimulation

sand, shale	0	158	No water reported
Morgantown Sandstone	158	228	
sand, shale	228	444	
Saltsburg Sandstone	444	453	
shale	453	629	
Mahoning Sandstone	629	713	
sand, shale	713	779	
Upper Kittanning Coal	779	783	
sand, shale	.783	832	
Lower Kittanning Coal	832	838	
sand, shale	838	893	TD

PECEIVED Gas
Office of Oil and Gas
MAY 13 2020
WW Department of Environmental Protection



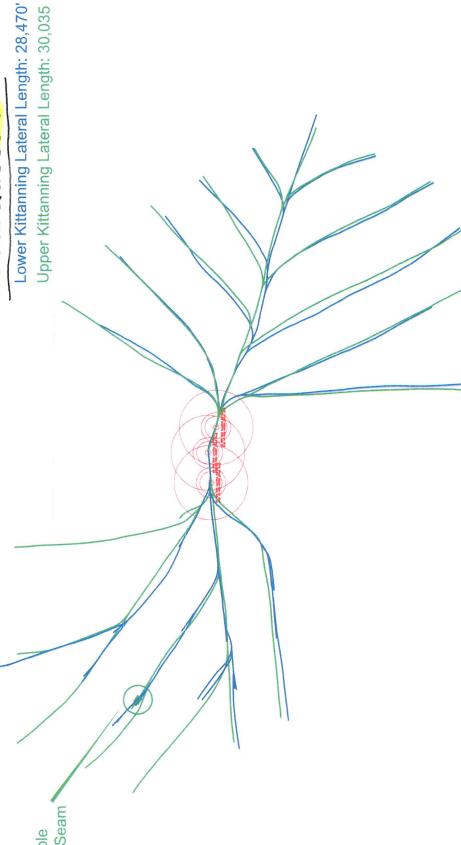
# CoalQuest 7

Lower Kittanning Lateral Length: 21,170' Upper Kittanning Lateral Length: 22,850'

API# 47-001-02834

\*CoalQuest 4 ★

Upper Kittanning Seam Tool/Bit Left In Hole



47-001-028349

( 001 quest # 7



001-02834

WW-4A Revised 6-07

1) Date:	4-28-20		
2) Operator	s Well Number	r	
Coal Quest #4			

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION, OFFICE OF OIL AND GAS NOTICE OF APPLICATION TO PLUG AND ABANDON A WELL

3) API Well No.: 47 -

4)		er(s) to be served:	5) (a) Coal Operator		
	(a) Name	Beckwith Lumber Company /	Name	Wolf Run Mining, LLC	
	Address	Industrial Park	Address	1 City Place Drive, Suite 300	
		Slatyfork, WV 26291		St. Louis MO 63141	
	(b) Name		(b) Coal Owr	ner(s) with Declaration	
	Address		Name	Coal Quest Development	
			Address	1 City Place Drive, Suite 300	
				St. Louis MO 63141	
	(c) Name		Name		
	Address		Address		
6) I	nspector	Kenneth Greynolds	 (c) Coal Less	ee with Declaration	
	Address	613 Broad Run Road	Name	Wolf Run Mining, LLC	
		Jane Lew, WV 26378	Address	1 City Place Drive, Suite 300	
	Telephone	1-304-206-6613		St. Louis MO 63141	

### TO THE PERSONS NAMED ABOVE: You should have received this Form and the following documents:

- (1) The application to Plug and Abandon a Well on Form WW-4B, which sets out the parties involved in the work and describes the well its and the plugging work order; and
- (2) The plat (surveyor's map) showing the well location on Form WW-6.

The reason you received these documents is that you have rights regarding the application which are summarized in the instructions on the reverses side. However, you are not required to take any action at all.

Take notice that under Chapter 22-6 of the West Virginia Code, the undersigned well operator proposes to file or has filed this Notice and Application and accompanying documents for a permit to plug and abandon a well with the Chief of the Office of Oil and Gas, West Virginia Department of Environmental Protection, with respect to the well at the location described on the attached Application and depicted on the attached Form WW-6. Copies of this Notice, the Application, and the plat have been mailed by registered or certified mail or delivered by hand to the person(s) named above (or by publication in certain circumstances) on or before the day of mailing or delivery to the Chief.

Well C	Operator Summit Appalachia Operating Company, LLC	RECEIVED Office of Oil and Gas
By:	//de Coop	<del>omoo or on one du</del> s
Its:	Senior Production Foreman	MAY 1 3 2020
Addre	SS 2615 Steelsburgh Highway	
	Cedar Bluff, VA 24609	WV Department of Environmental Protection
Teleph	none 276-221-4302	- Litter Grantontal Protection
-		J.E.B

My Commission Exerces 1.20, 26

day of (40r.) 2020

Notary Publication # 75

BRIDG NOTATION OF VIDES OF STATE OF STA

Oil and Gas Privacy Notice

The Office of Oil and Gas processes your personal information, such as name, address and phone number, as a part of our regulatory duties. Your personal information may be disclosed to other State agencies or third parties in the normal course of business or as needed to comply with statutory or regulatory requirements, including Freedom of Information Act requests. Our office will appropriately secure your personal information. If you have any questions about our use of your personal information, please contact DEP's Chief Privacy Officer at <a href="deprivacyoffier@wv.gov">deprivacyoffier@wv.gov</a>.

API Number 47 -	001	_ 02834
Operator's Well No	).	

# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION OFFICE OF OIL AND GAS

FLUIDS/ CUTTINGS DISPOSAL & RECLAMATION PLAN

Operator Name Summit Appalachia Operating Company, LLC OP Code
Watershed (HUC 10) Simpson Creek Quadrangle Philippi
Do you anticipate using more than 5,000 bbls of water to complete the proposed well work? Yes No
If so, please describe anticipated pit waste:  No fluids will be collected
Will a synthetic liner be used in the pit? Yes No If so, what ml.?
Proposed Disposal Method For Treated Pit Wastes:
Land Application (if selected provide a completed form WW-9-GPP)  Underground Injection (UIC Permit Number)  Reuse (at API Number)  Off Site Disposal (Supply form WW-9 for disposal location)  Other (Explain
Will closed loop systembe used? If so, describe:
Drilling medium anticipated for this well (vertical and horizontal)? Air, freshwater, oil based, etc.
-If oil based, what type? Synthetic, petroleum, etc
Additives to be used in drilling medium?
Drill cuttings disposal method? Leave in pit, landfill, removed offsite, etc
-If left in pit and plan to solidify what medium will be used? (cement, lime, sawdust)
-Landfill or offsite name/permit number?
Permittee shall provide written notice to the Office of Oil and Gas of any load of drill cuttings or associated waste rejected at any West Virginia solid waste facility. The notice shall be provided within 24 hours of rejection and the permittee shall also disclose where it was properly disposed.
I certify that I understand and agree to the terms and conditions of the GENERAL WATER POLLUTION PERMIT issued on April 1, 2016, by the Office of Oil and Cas of the West Virginia Department of Environmental Protection. I understand that the provisions of the permit are enforceable by law. Violations of any term or condition of the general permit and/or other applicable law or regulation can lead to enforcement action.  I certify under penalty of law that I have personally examined and am familiar with the information submitted on this application form and all attachments thereto and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine or imprisonment.  Company Official Signature  Company Official Title Senior Production Foreman
26th 051
Subscribed and sworn before me this 36th day of Hor, , 2020  RENEE WINNIE SUBCINES  Notary Parting GETT ARY OF TARYON 159 VIRGES  Notary Parting GETT ARY OF TARYON 159 VIRGES
My commission expires 06.30.2022

Proposed Revegetation Treatmen	t: Acres Disturbed	0.5	Preveg etation p	<sub>H</sub> <u>5-6.5</u>	
Lime 2	_Tons/acre or to corr	rect to pH 6			
Fertilizer type 10-20-2	0				
Fertilizer amount 500		lbs/acre			
Mulch_HAY / STRA	AW	Tons/acre			
		Seed Mixtu	ıres		
Тетро	rary	<u> </u>	Perma	inent	
Seed Type	lbs/acre		Seed Type	lbs/acre	
Tall Fescue or Orchard Grass	<b>3</b> 40				
Annual Rye Grass	5				<del></del>
					<del></del>
Maps(s) of road, location, pit and provided). If water from the pit w	vill be land applied, p	rovide water vol			
Maps(s) of road, location, pit and provided). If water from the pit w (L, W), and area in acres, of the I	vill be land applied, p and application area.	provide water vol			
Attach: Maps(s) of road, location, pit and provided). If water from the pit w (L, W), and area in acres, of the l	vill be land applied, p and application area. 7.5' topographic shee	orovide water vol			
Maps(s) of road, location, pit and provided). If water from the pit w (L, W), and area in acres, of the l Photocopied section of involved Plan Approved by:	vill be land applied, p and application area. 7.5' topographic shee	et.	lume, include dimensions (L,		
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Maps(s) of road, location, pit and provided). If water from the pit w (L, W), and area in acres, of the limit Photocopied section of involved Plan Approved by:	vill be land applied, p and application area.  7.5' topographic shee  MAN AND AND AND AND AND AND AND AND AND A	et.  et.  et.  et.  et.	ASM  FRAN LOCATION  5-5-2	W, D) of the pit, and	

W Department of Environmental Protection

WW-9- GPP Rev. 5/16

Page	of 2
API Number 47 - 001	- 02834
Operator's Well No.	

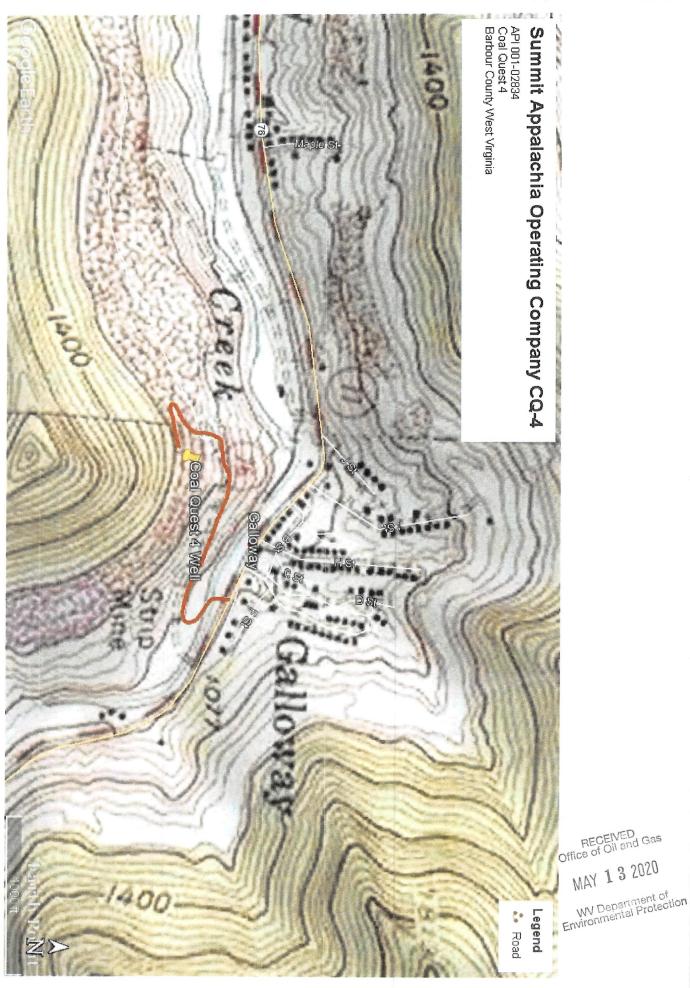
# STATE OF WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION OFFICE OF OIL AND GAS GROUNDWATER PROTECTION PLAN

shed (HUC 10): Simpson Creek  Name: st the procedures used for the treatment and discharge of fluids. Incoundwater.  applicable	Quad: Philippi  clude a list of all operations that could contaminate the
st the procedures used for the treatment and discharge of fluids. Incoundwater.	clude a list of all operations that could contaminate the
oundwater.	clude a list of all operations that could contaminate the
applicable	
••	
escribe procedures and equipment used to protect groundwater quali	ity from the list of potential contaminant sources above
applicable	
арриодые	
st the closest water body, distance to closest water body, and disscharge area.	stance from closest Well Head Protection Area to the
appliable	
applicable	
mmarize all activities at your facility that are already regulated for g	groundwater protection.
pplicable	
	RECEIVED Office of Oil and MAY 13 ?
	RECEII and
	MAY 13 ?

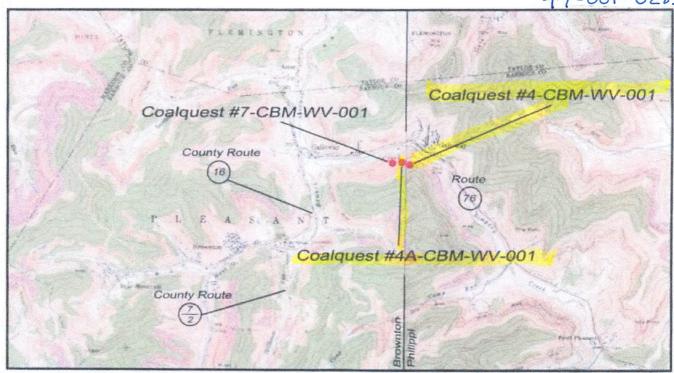
5. Discuss any existing groundwater quality data for your facility or an adjacent property.

WW	-9-	<b>GPI</b>
Rev.	5/1	6

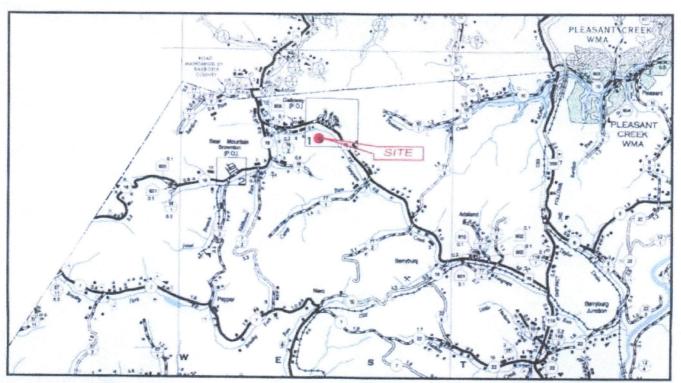
Not applicable  Provide a statement that no waste material will be used for deicing or fill material on the property.  Not applicable	WW-9- GPP	Page of
Not applicable  Provide a statement that no waste material will be used for deicing or fill material on the property.  Not applicable  Describe the groundwater protection instruction and training to be provided to the employees. Job procedures shall provide direction on how to prevent groundwater contamination.  Not applicable  Provide provisions and frequency for inspections of all CPP elements and equipment.  Not applicable	Rev. 5/16	
Provide a statement that no waste material will be used for deicing or fill material on the property.  Not applicable  Describe the groundwater protection instruction and training to be provided to the employees. Job procedures shall provide direction on how to prevent groundwater contamination.  Not applicable  Provide provisions and frequency for inspections of all GPP elements and equipment.  Not applicable		
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Describe the groundwater protection instruction and training to be provided to the employees. Job procedures shall provide direction on how to prevent groundwater contamination.  Not applicable  Provide provisions and frequency for inspections of all GPP elements and equipment.  Not applicable  Signature:	Not applicable	
Provide provisions and frequency for inspections of all GPP elements and equipment.  Not applicable  Signature:	Not applicable	
Provide direction on how to prevent groundwater contamination.  Not applicable  Provide provisions and frequency for inspections of all QPP elements and equipment.  Not applicable  Signature:		
Provide direction on how to prevent groundwater contamination.  Not applicable  Provide provisions and frequency for inspections of all GPP elements and equipment.  Not applicable  Signature:		
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Provide provisions and frequency for inspections of all GPP elements and equipment.  Not applicable  Signature:	provide direction on how to prevent groundwate	er contamination.
Not applicable  Signature:  RECEIVED Gas  Office of Oil and Gas	Not applicable	
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Signature: RECEIVED Gas Office of Oil and Gas	Provide provisions and frequency for inspection	s of all GPP elements and equipment.
Signature: RECEIVED Gas Office of Oil and Gas	Not applicable	
Date:    RECEIVED   Gas   Office of Oil and Gas		
Date:  RECEIVED  Gas  Office of Oil and Gas  MAY 1 3 2020  Wy Department of Americal Protect		
Date: RECEIVED Gas  Office of Oil and Gas  Office of Oil and Gas  MAY 1 3 2020  WY Department of Frotects		
Date:		
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Date: MAY 1 or W_Department of Wy Department of		Office of 3 2020
My Debattal Protect	Date:	MAY 1 ment of
		W Debsital Froteo.



47-001-02834P



Brownton Quad 1" = 4000"



County Highway Map 1" = Approx. 1.5 Miles



2708 Cranberry Square Suite 1 Morgantown, WV 26508 Coalquest #4A-CBM-WV-001 Coalquest #4-CBM-WV-001 Coalquest #7-CBM-WV-001



## West Virginia Department of Environmental Protection Office of Oil and Gas

## WELL LOCATION FORM: GPS

WELLE	CHARGITA CHAM	
API: 47-001-02834	WELL NO.:	Coal Quest #4
FARM NAME: Beckwith Lu		
RESPONSIBLE PARTY NAME:		a Operating
	DISTRICT: P	
QUADRANGLE: Philippi		
SURFACE OWNER: Beckwit	h Lumber Compan	ıy
ROYALTY OWNER:		
UTM GPS NORTHING: 4,343	,272.29	
UTM GPS EASTING: 572,715	5.55 GPS ELEVA	<sub>ΓΙΟΝ:</sub> 1260'
The Responsible Party named above preparing a new well location plat for above well. The Office of Oil and Gathe following requirements:  1. Datum: NAD 1983, Zone height above mean sea level 2. Accuracy to Datum – 3.03 3. Data Collection Method: Survey grade GPS: Post Pro-	r a plugging permit or assigned as will not accept GPS coordinate: 17 North, Coordinate Units: myel (MSL) – meters.	API number on the stees that do not meet meters, Altitude:
Real-Ti	me Differential	RECEIVED Office of Oil and Gas
Mapping Grade GPS X : Post	Processed Differential	MAY 1 3 2020
	-Time Differential	WV Department ( Environmental Prote
4. Letter size copy of the to I the undersigned, hereby certify this belief and shows all the information a prescribed by the Office of Oil and G	equired by law and the regulati	y knowledge and
If Coople	SR. Production Foreman	4-28-20
Signature /	Title	Date